

Metal-Cutting Carbide Blades





STEEL WORKER®

- Fast, burr free cutting on heavier gauge metals
- Cool cutting action with long life

METAL Angle iron, rebar, steel plate, channel iron, pipe, threaded rod, c-channel and other ferrous metals

DIA	TEETH	ARBOR	GRIND	MAX RPM	QTY	MACHINE	PART #
5-3/8" (137mm)	30T	20MM (10MM & 5/8" BUSHING)	MTCG	4,200	1	CORDLESS CIRCULAR SAW	77915
6-1/2" (165mm)	40T	5/8" (16mm)	TCG	5,800	1	CIRCULAR SAW	77920
7" (178mm)	36T	20MM	TCG	5,800	1	METAL-CUTTING CIRCULAR SAW	77936
7-1/4" (184mm)	40T	5/8" (16mm) / Diamond	MTCG	5,800	1	CIRCULAR SAW; WORM DRIVE SAW	77930
8" (203mm)	42T	5/8" (16mm) / Diamond	MTCG	5,800	1	CIRCULAR SAW; WORM DRIVE SAW	77940
9" (229mm)	48T	1" (26mm)	TCG	3,200	1	CIRCULAR SAW	77947
10" (254mm)	52T	5/8" (16mm)	TCG	5,200	1	CIRCULAR SAW; LOW RPM METAL-CUTTING SAW	77953
12" (305mm)	60T	1" (26mm)	TCG	2,000	1	LOW RPM METAL-CUTTING SAW	77962
14" (356mm)	72T	1" (26mm)	MTCG	1,800	1	LOW RPM METAL-CUTTING SAW	77972

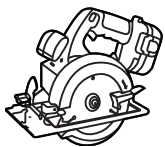


TMX - THIN METAL XTRA

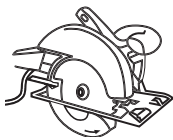
- Fast, burr free cutting on thin gauge metals
- Cool cutting action with long life

METAL Thin metals, metal studs, duct work, sheet metals, galvanized roofing, thin walled pipe, conduit, strut channel

DIA	TEETH	ARBOR	GRIND	MAX RPM	QTY	MACHINE	PART #
6-1/2" (165mm)	48T	5/8" (16mm)	ATB	5,800	1	CIRCULAR SAW	77921
7-1/4" (184mm)	68T	5/8" (16mm) / Diamond	ATB	5,800	1	CIRCULAR SAW; WORM DRIVE SAW	77931
12" (305mm)	80T	1" (26mm)	MTCG	2,000	1	LOW RPM METAL-CUTTING SAW	77965
14" (356mm)	90T	1" (26mm)	MTCG	1,800	1	LOW RPM METAL-CUTTING SAW	77975



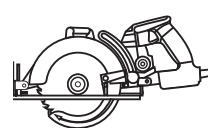
Cordless Circular Saw



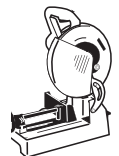
Circular Saw



Metal-Cutting Circular Saw



Worm Drive Saw



Low RPM Metal-Cutting Saw



STAINLESS

- Cool cutting action for minimal discoloration
- Fast, burr free cutting

STAINLESS Tubing, bars, pipe, and stainless steel plates

DIA	TEETH	ARBOR	GRIND	MAX RPM	QTY	MACHINE	PART #
7" (178mm)	48T	20mm	TCG	5,800	1	METAL-CUTTING CIRCULAR SAW	77938
7-1/4" (184mm)	48T	5/8" (16mm) / Diamond	TCG	5,800	1	CIRCULAR SAW; WORM DRIVE SAW	77933
14" (356mm)	90T	1" (26mm)	MTCG	1,800	1	LOW RPM METAL-CUTTING SAW	77977



ALUMINUM

- Cool cutting action with long life and minimal melting of aluminum
- Fast, burr free cutting

ALUMINUM Aluminum, other non-ferrous metals and pipe

DIA	TEETH	ARBOR	GRIND	MAX RPM	QTY	MACHINES	PART #
5-3/8" (137mm)	50T	20mm (10mm & 5/8" Bushing)	ATB	4,200	1	CORDLESS CIRCULAR SAW	77917
6-1/2" (165mm)	60T	5/8" (16mm)	ATB	5,800	1	CIRCULAR SAW	77922
7" (178mm)	54T	20mm	ATB	5,800	1	METAL-CUTTING CIRCULAR SAW	77937
7-1/4" (184mm)	60T	5/8" (16mm) / Diamond	ATB	5,800	1	CIRCULAR SAW; WORM DRIVE SAW	77932
8" (203mm)	60T	5/8" (16mm) / Diamond	TCG	5,800	1	CIRCULAR SAW; WORM DRIVE SAW	77942
10" (254mm)	80T	5/8" (16mm)	TCG	5,200	1	CIRCULAR SAW; LOW RPM METAL-CUTTING SAW	77955
12" (305mm)	80T	1" (26mm)	TCG	2,000	1	LOW RPM METAL-CUTTING SAW	77966
14" (356mm)	80T	1" (26mm)	ATB	1,800	1	LOW RPM METAL-CUTTING SAW	77976

Blades must be run in the direction of the arrow as indicated on the blade.

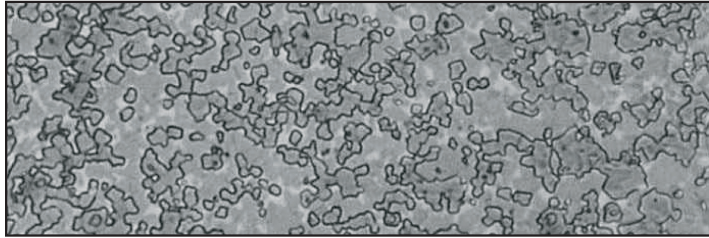
NOTE

TECH INFO

- Designed for use on professional metal-cutting saws
- Premium micro grain carbide; Smaller grains mean more carbide per tooth – stays sharp and provides longer life over competitive blades
- Cuts cool and fast
- Metal blades cut cleanly with minimal sparks
- Reduced fire hazards and less dust

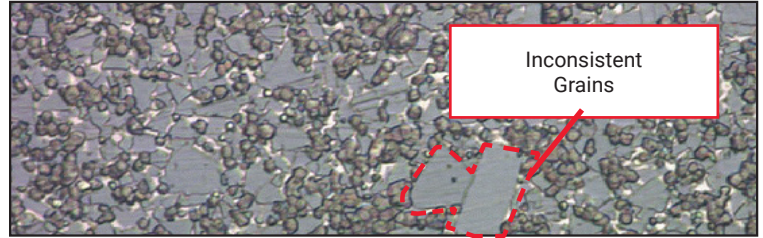
Technical Information

CARBIDE GRAIN STRUCTURE



SAIT Carbide Matrix

- Consistent size of carbide grains.
- More carbide per tooth as grains are smaller.
- Smaller grain = harder tooth, more durability.



Competitor Carbide Matrix

- Very inconsistent size of carbide grains.
- Less life due to larger grain sizes.

TOOTH CONFIGURATION

Triple Chip Grind (TCG)



- FEATURE: Maximizes blade life by reducing the size of the metal chips that are produced during the cutting operations. Also provides maximum tooth strength for longer life.
- BENEFIT: Cleaner and cooler cuts; less stress on material being cut.
- WHERE USED: Steelworker® (all sizes), 7-1/4" Stainless, 8", 10" and 12" aluminum blades.

Alternate Top Bevel (ATB)



- FEATURE: A multi-purpose grind that allows for durable, long life as well as productive work across a wide range of materials.
- BENEFIT: Clean, easy cutting without binding in the material.
- WHERE USED: 6-1/2" and 7-1/4" TMX, and 14" aluminum blades.

Modified Triple Chip Grind (MTCG)



- FEATURE: Excels at reducing chip size for more effective cutting of material. Also improves cutting tooth durability.
- BENEFIT: Lower heat build-up and less blade stress while cutting.
- WHERE USED: 12" and 14" TMX and 14" stainless steel blades.

BLADE OPERATION TIPS

- Be sure to mount the blade with the rotational arrow positioned the same direction as the tool rotates
- Follow circular saw manufacturer's warnings and instruction manual
- Check blade prior to use for any visible cracks, loose or missing teeth, etc. and change blade if found
- Mount blade between designated sides of blade washers matching arbor size and shape
- Always wear ANSI-approved eye protection and proper protective equipment
- Use blade only on recommended material
- Always wear gloves
- Adjust foot-plate of the saw to proper depth (check circular saw manual - 3 teeth exposed below material surface is a common rule of thumb)
- Always work in a clean and unobstructed work environment
- Never operate saw without working blade guard
- Do not use excessive pressure when cutting (this causes the blade to wear prematurely)
- Tighten blade bolt as instructed by saw manufacturer